ACI

Automation Components, Inc.

HUMIDITY | RH TT DUCT



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RH TT DUCT

Relative Humidity (RH), Temperature Transmitter (TT)

The ACI Relative Humidity with Temperature Transmitter Duct Series utilizes a thermoset polymer capacitive sensing element with a factory fitted hydrophobic filter to improve its moisture resistance. The sensing elements multilayer construction also provides excellent resistance in applications where dust, dirt, oils and common environmental chemicals are found. The RH duct sensors include on board DIP switches which allow the user to select the desired output signal and can be powered by AC or DC power sources. Single point field calibration can be performed by using the increment and decrement calibration DIP switches to adjust your curve up or down in +/- 0.5% increments with each toggle of the corresponding switches. These enhancements provide increased flexibility and outstanding long-term reliability without the need to replace the sensors in the field. Duct configurations feature either a NEMA 4X or NEMA 3R enclosure and a conformally coated circuit

board for increased moisture resistance in high humidity environments. NIST Calibration Certificates (Temperature and RH) are included for all TTM RH part series.

Applications: Humidification, Dehumidification, Supply and Return RH sensors, Economizers, Clean Rooms, Data Centers, Process Control

The ACI RH TT Duct is covered by ACI's Five (5) Year Limited Warranty. The warranty can be found in the front of ACI's Sensors & Transmitters catalog, as well as on ACI's website, workaci.com.

PRODUCT SPECIFICATIONS	
RH Supply Voltage (Reverse Polarity Protected):	4-20 mA: 250 Ohm Load: 15 - 40 VDC / 18 - 28 VAC 500 Ohm Load: 18 - 40 VDC / 18 - 28 VAC
in Supply Voltage (neverse Folancy Folected).	0-5 VDC: 12 - 40 VDC / 18 - 28 VAC 0-10 VDC: 18 - 40 VDC / 18 - 28 VAC
RH Supply Current (VA):	Voltage Output: 8 mA maximum (0.32 VA) Current Output: 24 mA maximum (0.83 VA)
RH Output Load Resistance:	4-20 mA: 700 Ohms maximum 0-5 VDC or 0-10 VDC: 4K Ohms Minimum
RH Output Signal:	2-wire: 4 - 20 mA (Factory Default) 3-wire: 0-5 or 0-10 VDC and 4 - 20 mA (Field Selectable)
RH Accuracy @ 77°F (25°C):	+/- 1% over 20% RH Range between 20 to 90% +/- 2%, 3%, or 5% from 10 to 95%
RH Measurement Range:	0-100%
Operating RH Range:	0 to 95% RH, non-condensing (Conformally Coated PCB's)
Operating Temperature Range:	-40 to 140°F (-40 to 60°C)
Storage Temperature Range:	-40 to 149°F (-40 to 65°C)
RH Stability Repeatability Sensitivity:	Less than 2% drift / 5 years 0.5% RH 0.1% RH
RH Response Time (T63):	20 Seconds Typical
RH Sensor Type:	Capacitive with Hydrophobic Filter
RH Transmitter Stabilization Time:	30 Minutes (Recommended time before doing accuracy verification)
RH Connections Wire Size:	Screw Terminal Blocks (Polarity Sensitive) 16 (1.31 mm ²) to 26 AWG (0.129 mm ²)
RH Terminal Block Torque Rating:	4.43 to 5.31 lb-in (0.5 to 0.6 Nm)
RH NIST Test Points:	Default Test Points: 3 Points (20%, 50% & 80%)
	1% NIST Test Points: 5 Points within selected 20% Range (ie. 30%-50% are 30, 35, 40, 45 & 50)
TT Supply Voltage Supply Current::	+8.5 to 32 VDC (Reverse Polarity Protected) 25 mA minimum
TT Maximum Load Resistance:	250 Ohm Load: +13.5 to 32 VDC 500 Ohm Load: +18.5 to 32 VDC (Terminal Voltage – 8.5 V) 0.020 A
TT Output Signals:	Current Output: 4-20 mA (2-Wire Loop Powered) Voltage Output: 1-5 VDC/2-10 VDC (3-Wire)
TT Calibrated Accuracy Linearity ¹ :	Temperature Spans < 500°F (260°C): +/- 0.2% Temp Spans > 500°F (260°C): +/- 0.5%
TT Temperature Drift ² :	
•	Temperature Spans < 100°F (38°C): +/- 0.04%/°F Temp Spans > 100°F (38°C): +/- 0.02%/°F 2 Deint NIST: 20% 20%
TTM100/TTM1K Certification Points:	3 Point NIST: 20%, 50%, 80% of span 5 Point NIST: 20%, 35%, 50%, 65%, 80% of span
TT Warm Up Time Warm Up Drift:	10 Minutes +/- 0.1%
Transmitter Operating Temperature/RH Range:	-40 to 185°F (-40 to 85°C) / 0 to 90% RH, non-condensing
Platinum RTD (PTC) Number Wires Wire Colors:	Two A/TT100/TTM100 Series: Brown/Brown A/TT1K/TTM1K Series: Black/Black
Platinum RTD Sensor Output @ 32°F (0°C):	A/TT100/TTM100 Series: 100 Ohms Nominal A/TT1K/TTM1K Series: 1000 Ohms Nominal
Platinum RTD Tolerance Class Accuracy:	+/- 0.06% Class A Tolerance Formula: +/- $^{\circ}$ C = (0.15 $^{\circ}$ C + (0.002 * t) where t is the absolute value of Temperature above or below 0 $^{\circ}$ C in $^{\circ}$ C)
Platinum RTD Sensor Stability:	+/-0.03% after 1000 Hours @ 572°F (300°C)
Platinum RTD Response Time (63% Step Change):	8 Seconds nominal





PRODUCT SPECIFICATIONS

Enclosure Specifications (Material, Flammability, Temperature, NEMA/IP Rating):	"-4X" Enclosure: Polystyrene Plastic; UL94-V2; -40 to 158°F (-40 to 70°C); NEMA 4X (IP 66)
	"-BB" Enclosure: Aluminum, -40 to 239°F (-40 to 110°C); NEMA 3R
Sensing Tube Dimensions:	7.20" (182.88 mm) x 0.840" (21.34 mm)
Tube Material:	Slotted PVC without filter
Product Dimensions (L x W x D):	See drawings on back of data sheet
Product Weight:	A/RHx-TT-D-4X Series: 0.58 lbs. (0.263 kg)
Agency Approvals:	RoHS2, WEEE

Note¹: A Transmitter is calibrated at 71°F (22°C) Nominal | Note²: Temperature Drift is referenced to 71°F nominal calibration temperature

DIMENSIONAL DRAWING



CUSTOM ORDERING	Model#Example: A/ - RH2 - TT1K - D-4X - 20200+F A. B. C. D. E. F.	MODEL~#
A. Sensor Series No Selection Required	A/	A /
B. Accuracy Select One (1)	RH1 = +/-1% (Specify a 20% Range between 20 to 90% RH) RH2 = +/-2% RH3 = +/-3% RH5 = +/-5%	
C. Model Series Select One (1)	TT100 = 100 Ohms TTM100 = Matched 100 Ohms (3 Point RH & Temperature NIST) TT1K = 1K Ohms TTM1K = Matched 1K Ohms (3 Point RH & Temperature NIST)	
D. Configuration Select One (1)	D-4X = Duct (NEMA 4X Enclosure) D-BB = Duct (NEMA 3R Enclosure)	
E. Transmitter Output Select One (1)	4 = 4 to 20 mA 1 = 1 to 5 VDC* 2 = 2 to 10 VDC*	
F. Calibrated Span	Specify Span in °F or °C (Best Accuracy in 100°F Increments)	

Note: A Temperature Transmitter Output of 1-5 VDC or 2-10 VDC would have a RH Output of 0-5 VDC or 0-10 VDC

ACCESSORIES ORDERING (NIST)		
Model #	Description	
-5PTNIST	TTM Calibration Certificate (5 Point NIST)	

Note: For TTM100 or TTM1K part numbers, the default NIST is 3 points | 5 points may be specified by using "-SPTNIST' at the end of any TTM part number.

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