

IN no.: IN_114 rev 1.0		Date:	2019-07-11
Device affected: All part numbers starting with nRF		Device version / Build Code: All	
Data sheet references: N/A	Agreement reference: N/A		Customers reference: N/A

Description of change:

Standardization of content, lay-out and 2D barcode of the inner box & outer box labels and addition of traceability information

Summary of changes

No.	Inner box label changes	Outer box label changes
1	Introduction of data identifiers (DI)	Introduction of data identifiers
2	Addition of total inner box quantity	Deletion of wafer lot number field
3	Addition of nILN or Nordic internal lot number on the	Use of 2-letter code for the country of origin instead of
	2D barcode.	the full country name
4	Logo update	Logo update
5		Standardization of 2D barcode content and sequence
6		Addition of a 2 nd outer box label combining the 2D
		barcodes of all the inner boxes contained on the given
		outer box

$\textbf{Impact:} \ \mathsf{Does} \ \mathsf{the} \ \mathsf{change} \ \mathsf{affect} \ \underline{\mathsf{product}} :$

1.	Form	⊠ No	Yes – describe:
2.	Fit	⊠ No	Yes – describe:
3.	Function	⊠ No	Yes – describe:
4.	Quality or Reliability	⊠ No	Yes – describe:
Cla	ssification of change		☐ Major

Reason(s) for change:

- Standardized data identifiers (DI's) introduced for automated parsing of 2D barcodes.
- Additional data identifiers introduced to improve traceability.
- Secondary outer box label added for better data accessibility.
- Other changes were part of over-all label standardization efforts.

Consequences of change:

- Customers employing current 2D barcodes will need to re-configure 2D barcode parsing.
- Relative to current labels, no information is removed, new fields added.
- Stocks with old labels will not be re-labeled. Thus, for a certain period, existence of 2 label formats in one shipment is possible.

Verification of change:

- These changes have been qualified according to Nordic Semiconductor's standard QA procedures.
- For current users of 2D barcode, it is recommended to conduct 2D barcode scanning trials on the new labels to ensure smooth transition to the revised 2D barcode. Sample labels are available upon request.
- For non-users of 2D barcodes, please consider using them for improved traceability.



Details of change:

Data identifiers (DI) & field names

Field Name	Data Identifier (DI)	Definition	Used in
Part No.	1P	Nordic-assigned part no.	Inner box
			Outer box
Trace code	1T	Nordic-assigned traceability code with format YYWWLL;	Inner box
		YY – year, WW – workweek, LL - sequential lot code	
Trace code quantity	14Q	Beginning secondary quantity	Inner box
	15Q	Ending secondary quantity	
		Trace code quantity is quantity per trace code or date	
		code. The DI's appear on the 2D barcode only	
Total quantity (inner)	Q	Number of pieces for the given container or box	Inner box
Quantity (outer)			Outer box
Build code	2P	Nordic-assigned code to specify product version, DI	Inner box
		appears on 2D barcode only	Outer box
Wafer lot no.	30T	Nordic-assigned traceability other than 1T. Appears on	Inner box
		2D barcode only	
nILN	31T	Nordic-assigned traceability other than 1T, Nordic	Inner box
		internal lot no. Appears on 2D barcode only.	
Box ID	3S	Nordic-assigned unique identifier of each inner box	Inner box
Seal date	9D	Date of dry packing or vacuum-sealing.	Inner box
		Format: YYYY-MM-DD	
Customer PO No.	K	Customer-assigned order number	Outer box
Sales Order No.	1K	Nordic-assigned order number	Outer box
Delivery No.	2K	Reference shipment number assigned by the shipper	Outer box
Country of Origin	4L	2-character ISO 3166 country code	Outer box
(COO)		,	
Carton No.	13Q	(n/x) nth piece of x pieces in this shipment	Outer box

2D Barcode changes

ltem	Details of change	
Inner box 2D barcode sequence	FROM <part no.=""> <tracecode1 tracecode2="" tracecoden=""> <quantity1 quantity2="" quantityn=""> Build code> <wafer lot1="" lot2="" lotn="" wafer=""> <seal date=""> <box id=""> TO 1P<part no.=""> Q<total quantity=""> 1T<tracecode1 14q<quantity1="" quantity2="" quantityn="" tracecode2="" tracecoden ="">15Q 2P<build code=""> 30T<wafer date="" lot1="" lot2="" lotn 9d<seal="" wafer=""> 3S<box id=""> 31T<niln></niln></box></wafer></build></tracecode1></total></part></box></seal></wafer></quantity1></tracecode1></part>	
Inner box Sample read-out	FROM NRF52832-QFAA-T 1916FT/1914FM 27/2423 E10 PMXG93.00/PMGV94.00 2019-06-29 AP5598782-18 TO 1PNRF52832-QFAA-T Q3000 1T1916FT/1914FM 14Q27/242315Q 2PE10 30TPMXG93.00/PMGV94.00 9D2019-06-29 3SAP5598782- 18 31TAP5598782	
Outer box 2D barcode sequence	FROM Vendor 1: <delivery no.=""> <carton no.="">/<total cartons="" no.="" of=""> Quantity Vendor 2: <sales no.="" order=""><carton no.=""><carton quantity=""> TO 1P<part no.=""> K<customer no.="" po=""> 1K<sales no.="" order=""> 2K<delivery no.=""> Q<quantity> 4L<country of="" origin=""> 13Q<carton no.="">/<total cartons="" no.="" of=""></total></carton></country></quantity></delivery></sales></customer></part></carton></carton></sales></total></carton></delivery>	



	2D Barcode changes (Continued)			
Item	Details of Change			
Outer box 2D barcode sample read-out	FROM Vendor 1: 803010263 8/11 30000 Vendor 2: SO-0040706118000 TO 1PNRF52832-QFAA-R KNPL41900057 1KSO-0040679 2K803010263 Q30000 4LTW 13Q8/11			
Secondary outer box 2D barcode sequence	Inner box 2D1&Inner box2D2&Inner box 2D3&Inner box 2D6 Essentially, the 2D barcode of the inner boxes were simply combined with character '&' as separator between each inner box 2D barcode.			

Notes: 1. Data identifiers (DI's), signified by blue, bold font, are constant, appearing in front of each data on the 2D.

- 2. DI will not appear on the linear barcode. Linear barcode will remain unchanged.
- 3. Red, bold, italics font means new data to the 2D barcode.

Change active from (date):		Change active from (lot no/date code/build code):	
2019-10-01		To be determined	
Last time order (date): (optional)		Final shipment date: (optional)	
N/A		N/A	
Samples Available (date/build code): (optional) 2019-08-15 – Sample labels for trial can be shipped upon request.			
Attachments:	X Yes – describe	pe: Appendix A – Label samples	
Technical contact at Nordic Semiconductor:		Commercial contact at Nordic Semiconductor:	
Std: www.nordicsemi.com, "Support		Std: www.nordicsemi.com, "Contact Us"	
Authorization for Nordic Semiconductor			
Product Manager: Kjetil Holstad	Date:	Sign: Water Holdkar	
Quality Director: Ebbe Rømcke	Date:	Sign:	

Please note that all last time buy orders are non-cancellable and non-returnable.

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