AUTOMOTIVE

RoHS

COMPLIANT

HALOGEN

FREE

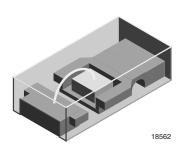
**GREEN** 

(5-2008)



# Vishay Semiconductors

# **Ultrabright 0603 SMD LED**



### **DESCRIPTION**

The new 0603 LED series have been designed in the smallest SMD package. This innovative 0603 LED technology opens the way to

- smaller products of higher performance
- · more design in flexibility
- · enhanced applications

The 0603 LED is an obvious solution for small-scale, high power products that are expected to work reliability in an arduous environment.

The reflector inside this package is filled with a mixture of epoxy and yellow converter.

This yellow converter converts the blue emission partially to yellow, which mixes the remaining blue to give white.

## PRODUCT GROUP AND PACKAGE DATA

Product group: LED
Package: SMD 0603
Product series: standard
Angle of half intensity: ± 80°

#### **FEATURES**

- High efficient InGaN technology
- Smallest SMD package 0603 with exceptional brightness 1.6 mm x 0.8 mm x 0.6 mm (L x W x H)
- · High reliability lead frame based
- Temperature range -40 °C to +100 °C
- Chromaticity coordinate categorized according to CIE1931 per packing unit
- Typical color temperature 5500 K
- EIA and ICE standard package
- Compatible to IR reflow soldering
- · Available in 8 mm tape reel
- Preconditioning according to JEDEC® level 2
- ESD-withstand voltage: up to 1 kV according to JESD22-A114-B
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see <a href="https://www.vishav.com/doc?99912"><u>www.vishav.com/doc?99912</u></a>

### **APPLICATIONS**

- Automotive: backlighting in dashboards, switches, and keypads
- Telecommunication: indicator and backlighting in telephone and fax
- · Backlighting for audio, and video equipment
- · Backlighting in office equipment
- Indoor and outdoor message boards
- · Flat backlight for LCDs, switches, and symbols

PARTS TABLE														
PART	COLOR LUMINOUS INTENSITY (mcd)			at I <sub>F</sub>	COORDINATE (x, y)		at I <sub>F</sub>	FORWARD VOLTAGE (V)		at I <sub>F</sub>	TECHNOLOGY			
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMW11R2S2-5K8L-08	White	140	-	280	10	-	0.33, 0.33	-	10	2.9	-	4.0	20	InGaN / yellow converter

<b>ABSOLUTE MAXIMUM RATINGS</b> ( $T_{amb} = 25  ^{\circ}C$ , unless otherwise specified) <b>VLMW11</b>								
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT				
Reverse voltage (1)	I <sub>R</sub> max. = 10 μA	V <sub>R</sub>	5	V				
DC forward current	T <sub>amb</sub> ≤ 60 °C	I <sub>F</sub>	20	mA				
Surge forward current	t <sub>p</sub> ≤ 10 μs	I <sub>FSM</sub>	0.1	Α				
Power dissipation		P <sub>V</sub>	80	mW				
Junction temperature		Tj	110	°C				
Storage temperature range		T <sub>stg</sub>	-40 to +100	°C				
Operating temperature range		T <sub>amb</sub>	-40 to +100	°C				
Thermal resistance junction/ambient	mounted on PC board (pad size > 16 mm <sup>2</sup> )	R <sub>thJA</sub>	480	K/W				

#### Note

(1) Driving the LED in reverse direction is suitable for short term application



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OPTICAL AND ELECTRICAL CHARACTERISTICS ( $T_{amb} = 25  ^{\circ}C$ , unless otherwise specified) VLMW11, WHITE								
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity	$I_F = 10 \text{ mA}$	VLMW11R2S2	l <sub>V</sub>	140	-	280	mcd	
Chromaticity coordinate x acc. to CIE 1931	$I_F = 10 \text{ mA}$	VLMW11	Х	-	0.33	-		
Chromaticity coordinate y acc. to CIE 1931	$I_F = 10 \text{ mA}$	VLMW11	У	-	0.33	-		
Angle of half intensity	$I_F = 10 \text{ mA}$		φ	-	± 80	-	deg	
Forward voltage	$I_F = 20 \text{ mA}$		$V_{F}$	2.9	-	4.0	V	
Temperature coefficient of V <sub>F</sub>	I <sub>F</sub> = 10 mA		TC <sub>VF</sub>	-	-3	-	mV/K	
Temperature coefficient of I <sub>V</sub>	$I_F = 10 \text{ mA}$		TC <sub>IV</sub>	1	-0.4	-	%/K	

LUMINOUS INTENSITY CLASSIFICATION							
GROUP	LIGHT INTENSITY (mcd)						
STANDARD	OPTIONAL	MIN.	MAX.				
R	2	140	180				
S	1	180	224				
	2	224	280				

	CROSSING TABLE						
Ī	VISHAY	OSRAM					
ſ	VLMW11R2S2	LWL28G-R2S2					

### Note

 Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups are not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.

In order to ensure availability, single wavelength groups are not be orderable.

CHROMATICITY COORDINATED GROUPS FOR WHITE SMD LED									
	Х	Υ		Х	Υ				
	0.291	0.268		0.330	0.330				
5L	0.285	0.279	7L	0.330	0.347				
JL JL	0.307	0.312		0.347	0.371				
	0.310	0.297		0.345	0.352				
	0.296	0.259		0.330	0.310				
5K	0.291	0.268	7K	0.330	0.330				
3K	0.310	0.297		0.338	0.342				
	0.313	0.284		0.352	0.344				
	0.310	0.297		0.345	0.352				
6L	0.307	0.312		0.347	0.371				
OL.	0.330	0.347	OL.	0.367	0.401				
	0.330	0.330		0.364	0.380				
	0.313	0.284		0.352	0.344				
6K	0.310	0.297	8K	0.338	0.342				
OK .	0.330	0.330		0.364	0.380				
	0.330	0.310		0.360	0.357				

## Note

Chromaticity coordinate groups are tested at a current pulse duration of 25 ms and a tolerance of ± 0.01.

# TYPICAL CHARACTERISTICS (T<sub>amb</sub> = 25 °C, unless otherwise specified)

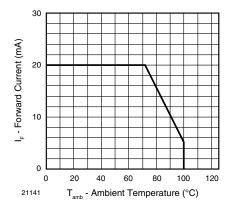


Fig. 1 - Forward Current vs. Ambient Temperature

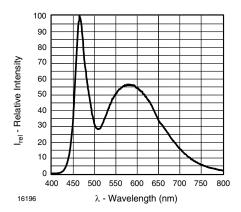


Fig. 2 - Relative Intensity vs. Wavelength

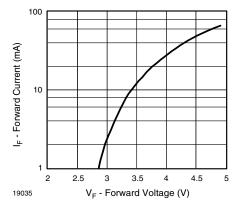


Fig. 3 - Forward Current vs. Forward Voltage

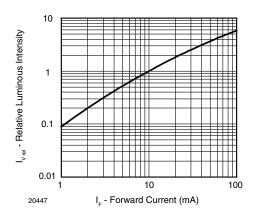


Fig. 4 - Relative Luminous Intensity vs. Forward Current

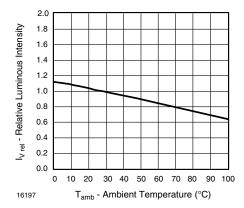


Fig. 5 - Relative Luminous Intensity vs. Ambient Temperature

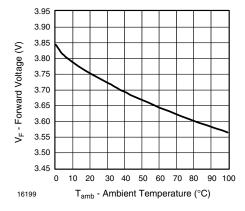


Fig. 6 - Forward Voltage vs. Ambient Temperature





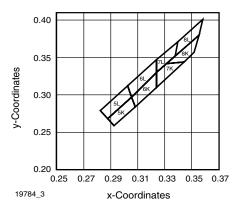
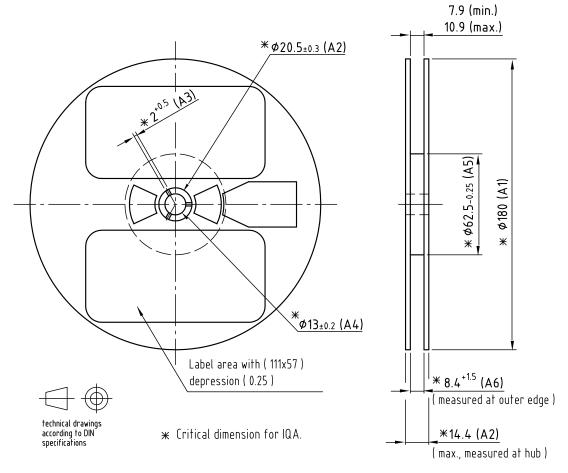


Fig. 7 - Coordinates of Colorgroups

## **REEL DIMENSIONS** in millimeters



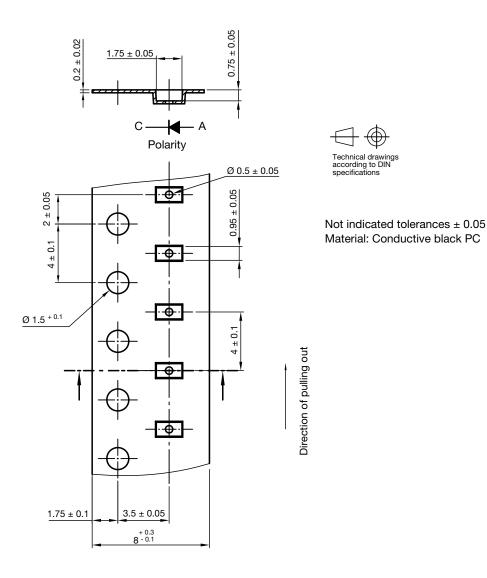
Drawing-No.: 9.800-5086.01-4

Issue: 1; 29.04.04

19043

Not indicated tolerances ±0.05 Material: black static dissipative

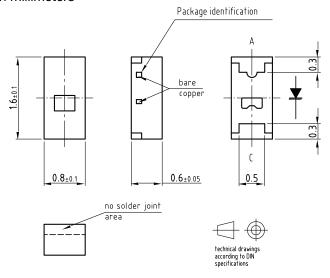
# **TAPE DIMENSIONS** in millimeters



Drawing-No.: 9.700-5290.01-4

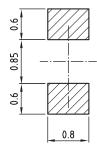
Issue: 3; 24.09.13

## **PACKAGE DIMENSIONS** in millimeters



Not indicated tolerances ±0.1

Recommended solder pad



Drawing-No.: 6.541-5056.01-4

Issue: 2; 04.05.05

19426

## **SOLDERING PROFILE**

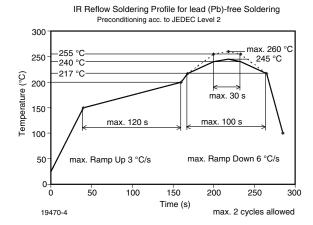
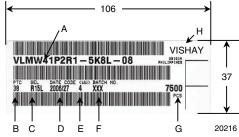


Fig. 8 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020C)

# **BAR CODE PRODUCT LABEL** (example)



- A. Type of component
- B. Manufacturing plant
- C. SEL selection code (bin):

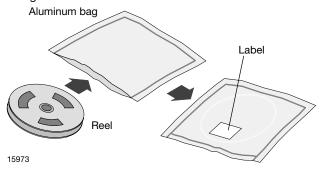
e.g.: R1 = code for luminous intensity group 5L = code for chrom. coordinate group

- D. Date code year / week
- E. Day code (e.g. 4: Thursday)
- F. Batch no.
- G. Total quantity
- H. Company code



## **DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



### **FINAL PACKING**

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

### RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 1 year under these conditions moisture content will be too high for reflow soldering.

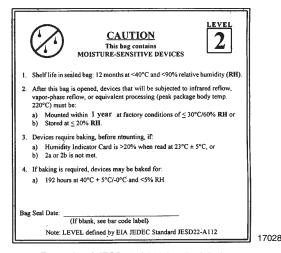
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2 label is included on all dry bags.



Example of JESD22-A112 level 2 label

### **ESD PRECAUTION**

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

# VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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