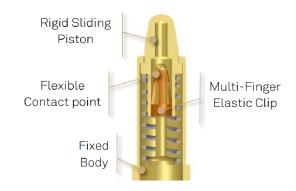
# Spring Loaded Contacts With PRECI-DIP Integrated CLIP



### NOTES:

MECHANICAL REQUIREMENTS:
Durobility: 20'000 cycles
Working stroke between H1 and H2: S= 1.4 mm [.055']
Spring forces (F):
Finit- 0.50 N at Hinit- 10.55 mm [.415']

Finit- 0.50 N at Hinit- 10.55 mm [.415'] F1= 0.57 N at H1= 10.35 mm [.407'] Fnom- 0.82±0.15 N at Hnom- 9.65 mm [.380'] F2= 1.00 N at H2= 8.95 mm [.352']

Forces are measured in mean value of compression / decompression

## **ELECTRICAL REQUIREMENTS:**

Contact resistance:

R= 30 mOhms max in static mode at Hnom Current per individual contact in free air at ambient temperature: ICont= 5 A at Hnom with temperature raise max 30°C

## ENVIRONMENTAL REQUIREMENTS:

Operating temperature: -25 °C / +125 °C Storage temperature: -40 °C / +125 °C Relative humidity: 5% / 95%

### MATERIALS / PLATINGS:

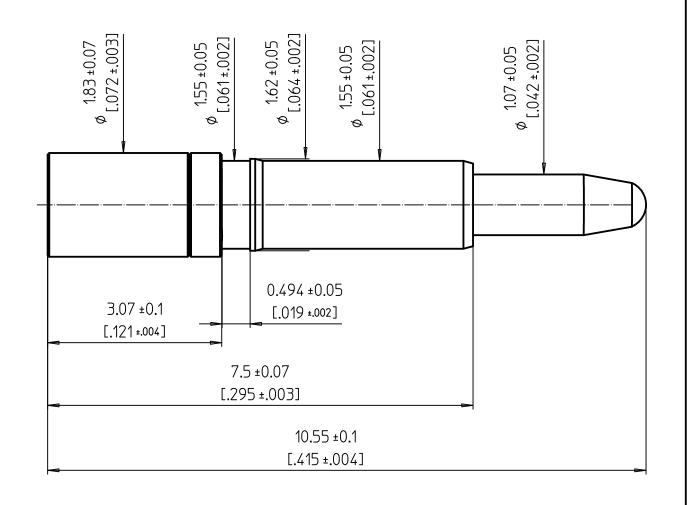
Contact interfaces plated with 0.5 µm [20µ'] gold over Nickel Spring: Stainless steel Clip : Beryllium Copper

### SOLDERING:

Recommanded PCB pad size : 2.0 mm [.078'] Solderability J-STD-002A. Test A 245°C, 5s, solder alloy SnAg3.8Cu0.7 Resistance to soldering heat J-STD-020C, 260°C, 20S

## INSULATOR:

If assembling pin into moulding: Recommanded hole size: 01.58[.062']



High Dolighility		Remplace:		
High Reliability		Remplacé par:		
Spring Loaded Conntact	15:1	Dessiné	10.11.2020	C.Bidault
		Contrôlé		
m proci din	N° dessin			Révision
preci-dip swiss world connect	0907-8-CLIP			P2